

L-Panel Instruction Procedure

Purpose

The purpose of an L-Panel is to fill the void between the wall and the cabinet. This will allow for a smoother and much cleaner look.

Material Prep

[Image 1.jpg](#)

- 1. Review paperwork for any special instructions that might be needed**

Image 2.jpg

2. Gather materials and verify parts are correct with your paperwork.

Image 3.jpg

3. Inspect your material for any imperfections

If any imperfections are found, inform our supervisor before continuing!

[Image 4.jpg](#)

1. Once parts are inspected, determine which part is your return panel and which is your nosing

Note that typically your return panel will be your wider part

2. Use the Lock Miter to cut our nosing and return panel

Refer to the Lock Miter Instruction Procedure for proper equipment usage

[Image 5.jpg](#)

3. Apply two strips of glue to your return panel

[Image 6.jpg](#)

4. Place your nosing on the return panel ensuring each side is flush

[Image 7.jpg](#)

5. Apply clamps to join the two parts together and set our egg time for 10 minutes

Finish Part

- 1. Once glue has dried remove all unwanted glue that seeped through**
- 2. Use orbital sander to give the finished piece a smooth finish**

Note 180 grit sandpaper is ideal for this step

3. Roll jointed edge with round metal dowel to mash the fibers at the seem

Revision #2

Created 29 December 2022 20:23:38 by Jacob Leon

Updated 29 December 2022 20:49:08 by Jacob Leon