

CNC Instruction Procedure

Starting and Resurfacing

The CNC table should be resurfaced at the beginning of each shift.

[Image 1.jpg](#)

1. To start the machine simply turn the switch to the on position

[Image 2.jpg](#)

2. Click the "F11" icon located at the bottom right of the screen

Image 3.jpg

3. Click the **"Assignment"** icon located at the bottom of the screen

Image 4.jpg

4. Click the **"Select"** icon located at the top right of the screen

Image 5.jpg

5. Click the "**Parent Directory**" up arrow to go back to the beginning

Image 6.jpg

6. Open the "**Weeke (D:)**" drive

Image 7.jpg

7. Open the "ww4" folder

Image 8.jpg

8. Open the "a1" folder

Image 9.jpg

9. Open the "mp4" folder

Image 10.jpg

10. Click the "____**spoil.mpr**" file

Image 11.jpg

11. When the file loads click the "Accept" icon located at top right of the screen

Image 12.jpg

12. Click the "Softkeys" icon located at bottom left of the screen

Image 13.jpg

13. Click both the Push off icons and the Front fence icon to turn them off

Image 14.jpg

14. Step on the foot pedal located under the CNC table

Image 15.jpg

15. Click the left Resurfacing icon and the right icon will turn yellow

This icon is only clicked when resurfacing the table. Do not click icon for any other reason!

Image 16.jpg

16. Press the "Cycle Start" button

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